

1 **NESTABLE CAN TRAY WITH CONTOURED WALL STRUCTURE**

2 **REFERENCE TO RELATED APPLICATIONS**

3 This application is a continuation-in-part of application Serial No. 29/068,737,
4 filed March 31, 1997, which is incorporated herein by reference.

5 **BACKGROUND OF THE INVENTION**

6 The present invention relates to a low depth, nestable tray for transporting and
7 storing beverage containers having substantially equal diameters, such as twelve-ounce
8 aluminum beverage cans. Cans for soft drinks, beer and other beverages are often
9 stored and transported during the distribution stages thereof in trays or boxes. These
10 trays or boxes are also used in the retail setting to display the cans, typically in a stack
11 of loaded trays or boxes. Can trays made of plastic are frequently used since they are
12 reusable and recyclable and do not contribute to the solid waste problem of cardboard
13 or paperboard boxes.

14 Plastic trays wherein the side walls are lower than the height of the stored
15 containers are referred to as low depth trays. Since containers placed in the cases
16 would extend above the side walls, the containers in a lower case support the weight
17 of the other cases stacked on top of them. Metal cans generally have the structural
18 integrity to bear the compressive loads of loaded and stacked trays.

19 Many prior can trays are configured to be nestable with one another when they
20 are empty to reduce the amount of space they take up during transport back to a
21 wholesaler or bottler. Examples of returnable and reusable can trays are disclosed in
22 U.S. Patent Nos. 4,932,532; 4,823,955; 5,031,774 and 5,445,273. These prior patents
23 are assigned to the same assignee as the present application, and their disclosures are
24 hereby incorporated by reference. The trays disclosed in these prior patents comprise

1 a floor, a band spaced from the floor and a plurality of columns interconnecting the
2 floor and band. In general, the columns are arranged at the corners and along the end
3 walls and side walls of the trays.

4 Previous can trays have vertical columns or pillars provided between every two
5 container rest areas. It has been found that the column and band construction of prior
6 trays interfere with handling of cans that are bundled together with a secondary
7 packaging such as an overwrap or paperboard wrap. The corners and the longer side
8 walls present the most critical areas in which interference with secondary packaging
9 has been experienced. There is a need for a tray that is structurally sound but whose
10 construction does not interfere with secondary packaging.

11 Can trays must also have sufficient structural integrity and strength so that the
12 wall structure can resist spreading or fraying of side wall structures when a large
13 number of empty trays are nested. The side walls of trays near the bottom of a nested
14 stack bear more of the weight of the nested stack, and have a tendency to spread or
15 splay outward. This damage has a cumulative effect and results in a shorter service life
16 for the trays, and thus additional expense for replacement.

17 Another aspect of can tray construction is the provision of structural supports
18 for the cans on the floor of the tray to retain the cans in spaced relation to one another
19 and the wall structure. Excessive jostling of loaded cans can cause damage to the cans
20 ranging from slight scratches to more severe dents and even ruptures. Simply the
21 operating vibration of a truck containing the loaded trays can cause damage to the cans
22 if there is excessive contact and rubbing between the tray walls and the cans.

23 Since can trays that are loaded with cans are stacked on top of one another, can
24 trays include downwardly extending elements on the bottom of the floor surface to aid
25 in stable stacking and movement of stacks. These downward elements are arranged
26 so that some are placed within the top rims of cans in a loaded tray therebeneath, and
27 others are placed between top rims of adjacent cans in the lower loaded tray.

28 While prior art trays for beverage cans have addressed some of the problems
29 of can handling and stack stability, typically the results have been trays that are
30 relatively bulky and heavy which adds to transportation costs and increases the

1 handling burden of handling stacks of loaded trays. There has been a need for a lighter
2 tray which provides all of the structural features and advantages.

3 **SUMMARY OF THE INVENTION**

4 Accordingly, it is a principal object of the present invention to provide a
5 nestable, low depth tray for storing, displaying and transporting containers that is light
6 weight but still provides the necessary structural integrity and strength for repeated use
7 and handling.

8 Another object of the invention is to provide a wall structure that does not
9 interfere with secondary packaging over cans.

10 A further object of the present invention is to provide a low depth, nestable tray
11 which has sufficient structural features to prevent the side walls of the tray from
12 spreading or fraying due to the weight of trays nested above it.

13 Yet another object of the present invention is to provide a tray that has straight
14 wall portions at the corners so that the outside dimensions of the tray at both the top
15 and bottom of the tray are the same to facilitate tray handling by automated equipment.

16 A further object of the present invention is to provide a low depth tray which
17 is securely supported when loaded and stacked on another loaded tray beneath, but can
18 easily be moved along the tops of the containers, particularly can tops.

19 A still further object of the present invention is to provide a low depth nestable
20 tray which makes efficient use of space both when loaded and stacked and when empty
21 and nested.

22 Another object of the present invention is to provide a low depth, nestable tray
23 which holds the containers spaced apart from one another and from the wall structure
24 of the tray to prevent any damage to the containers from excessive contact.

25 Directed to achieving these objects, a new, light weight low depth, nestable tray
26 for containers is herein provided. The preferred configuration is for single serve sized
27 cans. This tray is formed by integrally molding from plastic, two basic components --
28 a wall structure and a floor.

29 The wall structure is contoured, substantially upright and extends around the
30 periphery of the tray. The wall structure is of a low depth configuration, that is, lower

than the tops of the loaded cans, but high enough to prevent the cans from tipping. The wall structure comprises a band that extends around the periphery and a plurality of columns that interconnect the band to the floor at certain points. The band is contoured at a number of points along the periphery of the tray to reduce the number of columns as compared to the prior art trays which generally have columns at each of the corners and along the end walls and side walls. The reduction in the number of columns reduces the weight of the tray and therefore is more economical. The contour is V-shaped and the band actually connects directly to the floor at those points. The contoured wall structure provides a lighter tray that can be stacked, nested and handled in the same way as prior trays and while maintaining the structural integrity of the heavier trays. Each of the four corners of the tray also has contoured V-shaped walls. The V-shaped walls, besides reducing the weight of the tray, provide interior surfaces that do not interfere with secondary packaging around cans, and also ensure that the top and bottom outside dimensions of the tray are the same.

The floor preferably has an open lattice construction which not only allows unwanted fluids to drain out of the tray, but also requires less material and thus is lighter than a solid floor design. The floor also has container support areas sized to receive cans, and includes a shallow groove for engaging the bottoms of cans of varying bottom rim diameter. The floor of the tray has an outer or bottom surface which is configured for accommodating the tops of cans in a tray underneath. The floor bottom surface preferably has two sets of downwardly projecting redoubts, one set which are located to be disposed within the top rims of cans in a tray therebeneath and a second set which are located to be disposed between the top rims of adjacent cans in a tray therebeneath. The redoubts also block a tray from sliding along the tops of cans in a tray underneath it.

These and other features and advantages of the invention may be more completely understood from the following detailed description of the preferred embodiments of the invention with reference to the accompanying drawings.

1 **BRIEF DESCRIPTION OF THE DRAWINGS**

2 FIG. 1 is a top perspective view of a tray in accordance with the present
3 invention;

4 FIG. 2 is a top plan view of the tray of FIG. 1;

5 FIG. 3 is a bottom plan view of the tray of FIG. 1;

6 FIG. 4 is a side elevational view of the tray of FIG. 1;

7 FIG. 5 is an end elevational view of the tray of FIG. 1;

8 FIG. 6 is a cross-sectional view of the tray taken along line 6-6 of FIG. 2;

9 FIG. 7 is a cross-sectional view of the tray taken along line 7-7 of FIG. 2;

10 FIG. 8 is a cross-sectional view of the tray taken along line 8-8 of FIG. 2;

11 FIG. 9 is a cross-sectional view of the tray taken along line 9-9 of FIG. 2;

12 FIG. 10 is a cross-sectional view of the tray taken along line 10-10 of FIG. 2;

13 and

14 FIG. 11 is a detailed elevational view of a corner of the tray indicated by line
15 11-11 of FIG. 2.

16 **DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT**

17 Referring to FIGS. 1-5, tray 10 of the preferred embodiment comprises a floor
18 12 and a wall structure comprising a band 14 and columns 16. Columns 16 are
19 generally arranged between container support areas so that the containers will be
20 visible between the columns.

21 Floor 12 has an open lattice construction with comprising an array of circular
22 elements 18 with diamond shaped elements 20 disposed in between the circular
23 elements. Circular elements 18 and diamond elements 20 are interconnected by struts
24 22, 24, 26, 28 that traverse the floor lengthwise, widthwise and in both directions
25 diagonally, respectively. The circular elements define container support areas 30
26 arranged in a four-by-six array. For convenience of explanation, the short sides of the
27 tray will be referred to as the ends and the long sides will be referred to as the sides.
28 It will be understood throughout the disclosure that the four-by-six size is the preferred
29 embodiment and any rectangular or square arrangement is contemplated to be within
30 the scope of the invention.

1 As best seen in FIGS. 5 and 6, container support areas 30 each define a
2 container rest comprising an arrangement of grooves 32 provided in the lattice struts
3 immediately adjoining the circular lattice elements. The grooves will engage the
4 bottom of a container placed thereon to "seat" the container. These grooves ensure
5 that the individual containers area properly seated when loaded trays are stacked
6 together. This positive engagement results in a more stability when handling and
7 storing stacked loaded trays of cans. In addition, excessive movement of the
8 containers within a tray is prevented which reduces the risk of damage to the cans.

9 On the bottom surface of the floor, circular elements 18 and diamond elements
10 20 extend downward slightly relative to the straight struts. This is best seen in FIGS.
11 1 and 2 where there is a step shown between the bottom of the struts and the bottoms
12 of the circular and diamond elements. The slight downward extension of these
13 elements, particularly circular elements 18, results in a locking relationship between the
14 downward elements or redoubts and the container rims in a lower tray when loaded
15 trays are stacked with one another. In this manner, stacked loaded trays cannot easily
16 move relative to one another which is safer for transporting and handling stacked trays.

17 The wall structure of tray 10 is constructed to retain structural integrity and
18 strength but reduce the amount of material. Less material reduces production costs
19 and well as transportation costs since the result is lighter weight trays. Band 14
20 extends along the periphery of the floor and is generally spaced upward from the floor.
21 In the areas that band 14 is spaced above floor 12, columns 16 interconnect the band
22 to the floor. Band 14 is substantially smooth along its interior surface which is
23 generally flat. The interior surface of band 14 is not scalloped in any way so as to
24 avoid excessive contact with the containers when tray 10 is loaded. Band 14 is flexible
25 so as to flex upon impact and thereby prevent the containers from being substantially
26 affected by external forces.

27 To reduce the number of columns and therefore the amount of material used
28 for the tray, band 14 is angled downwardly from the horizontal or contoured in certain
29 areas to contact the floor itself. In this preferred embodiment, corner columns have
30 been eliminated by contouring band 14 downward at the corners of the wall structure

1 into angled V-shaped corner portions 34. As best seen in FIGS. 1 and 11, a
2 reinforcement rib 36 is provided on the exterior surface of each corner portion 34.
3 Directly above each reinforcement rib 36 is a nesting platform 38 which supports the
4 bottom of a corner reinforcement rib in a tray nested above. This reinforced support
5 of the corners of above-nested trays helps to prevent the side walls from fraying or
6 splaying outward due to the load of nested trays.

7 One of the advantages of V-shaped corner portions 34 is that this construction
8 allows the outside dimensions of the tray top and bottom to be the same. FIGS. 2 and
9 3. That is, the top footprint of the tray is the same as the bottom footprint, there are
10 no outwardly spread walls as in the prior art. The equal outside dimensions of both the
11 top and bottom of the tray make handling of the tray by automated equipment easier.

12 The downward slopes of the end wall portion of band 14 and the side wall
13 portion of band 14 to form corner portions 34 also provides more visibility of the cans
14 which is advantageous in a retail setting. FIG. 11.

15 More columns are eliminated in the preferred embodiment by contouring band
16 14 in the center of each of the side walls. FIG. 4. Band 14 along each of the side walls
17 is contoured downward into V-shaped central portions 40 which connect directly to
18 floor 12. Each central portion 40 takes the place of a column which is a substantial
19 reduction in the amount of material comprising the tray. The concave top edge of each
20 central portion 40 has a nesting surface 42 which is configured to support the bottom
21 surface 44 of a V-shaped central portion in a nested tray thereabove. In this manner,
22 contoured central portions 40 of nested adjacent trays are mated together with the
23 lower tray supporting the upper tray. FIG. 10.

24 In both the corner portions and the central portions, the preferred angle at
25 which the band angles downward is between 30° and 60°. As used herein,
26 “contoured” is intended to be a broader term than “angled.” While the V-shaped
27 portions are shown and disclosed, other suitable shapes for the contoured band are
28 contemplated to be within the scope of the invention.

29 Another advantage of the V-shaped portions of the walls is that they do not
30 interfere with secondary packaging around multi-packs of cans. This is a significant

1 benefit when multi-packs are handled since the secondary packaging will not be
2 damaged.

3 To facilitate handling of the trays, the contoured band portions must be
4 symmetrically placed so that trays can be easily nested without regard to their
5 orientation relative to one another.

6 The lower portion of the exterior surface of band 14 has a smooth, downwardly
7 and inwardly inclined beveled or cam surface 46 along the side walls. FIG. 8. Along
8 the end walls, the exterior surface of band 14 is provided with ribs 48 that are also
9 downwardly and inwardly inclined. FIG. 7. These inclined surfaces are important to
10 preventing the shingling problems of previous trays. The camming surfaces operate
11 against the a lip or top edge of an adjacent tray and tends to make the tray drop down
12 without resting on the adjacent top edge. Such beveled surfaces avoids providing a
13 catch surface that is prevalent in trays that have shingling problems.

14 Columns 16 are spaced around the periphery of the floor and interconnect floor
15 12 to band 14. The areas between the adjacent columns and between the band and
16 floor along the sides are open, providing a light weight design allowing for
17 visualization and display of the containers held in the tray. The column height is that
18 it is designed to hold the band far enough above the floor of the tray to enable a UPC
19 code on a can contained in the tray to be read through the space between the columns.
20 The height of columns 16 is sufficient enough to prevent the containers from tipping
21 when transported and handled, and low enough so that the tops of the containers
22 extend above band 16 and a stack of nested trays take up minimal vertical space.

23 The exterior surfaces of columns 16 include slots 50 which also define the
24 inward surfaces 52 of the columns. FIGS. 4 and 9. Slots 50 are configured to receive
25 inward surfaces 52 of the columns of a tray nested above. Inward surfaces 52 are
26 generally vertical and preferably have three angled faces which mate in the
27 corresponding slots with mating angled surfaces. Columns 16 must be substantial
28 enough to support band 14 so that the tray does not break apart when the containers
29 push against the band. The columns preferably have the pyramidal design shown in the
30 drawings allowing them to have the largest area at their bottoms and thus making it

1 unlikely that they will be torn away from the floor in the event of a severe impact. By
2 placing columns 16 between the container support areas excessive contact with the
3 containers during normal tray handling, and any resultant damage, is avoided.

4 When the trays are nested, since nesting platforms 38 support ribs 36 at the
5 corners of the tray, end walls and side walls are relieved of the nested load and
6 consequently are not as prone to splaying outward or fraying. Thus the trays of the
7 present invention maintain their structural integrity and will have a longer service life.
8 Moreover, controlling the spreading or fraying of the wall structures lessens the
9 chances of shingling.

10 The tray of the present invention is contemplated to be used with loose cans
11 as well as those wrapped or otherwise bound into six-packs or twelve-packs. The
12 floor and wall structures are constructed so that they will not interfere with wraps or
13 other binding means around multi-packs of cans.

14 The preferred embodiment of the present invention comprises downward
15 contours of the band at the corners and in the central area of the side walls, but any
16 configuration of columns and downward contours are contemplated to be within the
17 scope of the invention. As long as the desired strength of the tray is maintained, any
18 number of the columns may be eliminated and replaced with downward contours as
19 disclosed herein.

20 From the foregoing detailed description, it will be evident that there are a
21 number of changes, adaptations, and modifications of the present invention which
22 come within the province of those skilled in the art. However, it is intended that all
23 such variations not departing from the spirit of the invention be considered as within
24 the scope thereof as limited only by the claims appended hereto.